

INDUSTRIAL HYDRAULIC FLUID



Technical Data Sheet

HYDOL EAL

PRODUCT DESCRIPTION:

To reduce the environmental impact and PROTECT THE ENVIRONMENT: from accidental oil spills, Venom has developed a range of synthetic oleochemical esters based biodegradable hydraulic oil products. The Hydol EAL range of biodegradable hydraulic oils are readily biodegradable lubricants which meet very strict criteria and requirements in terms of biodegradability and toxicity.

APPLICATION:

Hydol EAL lubricants are designed for use in high pressure industrial, marine, construction and mobile applications that are operated in environmentally sensitive areas. Use in applications that require any of the following:

- Pw1 Ultimate Biodegradability (ASTM D5864)
- OECD 301B Readily Biodegradable

FEATURES & BENEFITS:

- Excellent biodegradability (ultimately biodegradable)
- Low aquatic toxicity
- · Good antiwear and anticorrosion performance
- Non bio accumulating

- Vessel General Permit (VGM) Compliant
- EN 16807: European Standard
- Very high renewability content
- · Excellent low temperature flow properties
- · Excellent oxidation stability
- Good SRE-NBR seal compatibility

TYPICAL PROPERTIES:

| PARAMETERS | TEST METHOD | UNIT | HYDOL EAL | | |
|---|---------------|---------|---------------|---------------|---------------|
| ISO VG | | | 46 | 68 | 100 |
| Kinematic Viscosity @ 104°F /40°C | ASTM D-7042 | cSt | TBR | TBR | TBR |
| Kinematic Viscosity @ 212°F /100°C | ASTM D-7042 | cSt | 8 | 10.8 | 14.5 |
| Viscosity Index | ASTM D-2270 | - | 148 | 149 | 150 |
| Density @15°C/ 60°F | ASTM D-4052 | g/cm3 | TBR | TBR | TBR |
| Flash Point (min) | ASTM D-92 | °C | 280 | 284 | 286 |
| Pour Point (max) | ASTM D-97 | °C | -44 | -42 | -40 |
| Copper Strip Corrosion 3 hours @ 100° C | ASTM D-130 | - | 1A | 1A | 1A |
| Rust Characteristics | ASTM D-665A&B | - | PASS | PASS | PASS |
| Foam Sequence I, II, III | ASTM - D892 | ml | 0/0, 0/0, 0/0 | 0/0, 0/0, 0/0 | 0/0, 0/0, 0/0 |
| Demulsibility, 54°C, 3ml emulsion | ASTM - D1401 | minutes | 40/40/0 (15) | 40/40/0 (20) | 40/40/0 (20) |

DISCLAIMER:

The test data mentioned above is not a definitive specification but serves as an indication and may fluctuate within acceptable production tolerances. Venom retains the right to alter this test data. Any updated information will replace previous versions, so please consult the latest Technical Data Sheet (TDS).

HEALTH & SAFETY, ENVIRONMENT:

Extended and repeated exposure to oil can lead to skin conditions. Please avoid contact. If you do come into contact with oil, wash the affected area immediately with soap and water. Do not dispose of used oil down drains or into the environment; instead, take it to an authorized used oil collection point.

HEALTH & SAFETY:

This product is unlikely to pose significant health or safety risks when used properly in the recommended application and with good personal hygiene practices. For more information, please refer to the Safety Data Sheet (SDS), which is available upon request from your local sales office.

PROTECT THE ENVIRONMENT:

Please take used oil to an authorized collection point and adhere to local regulations. Do not discharge it into drains, soil, or water.

STORAGE:

We recommend storing all packages in a covered area. If outdoor storage is necessary, drums should be positioned horizontally to prevent water ingress and protect the markings. Products should never be stored above 60°C or exposed to direct sunlight or freezing temperatures.