

SPECIALITY LUBRICANTS

Technical Data Sheet



SPO SLIDEWAYS OIL

PRODUCT DESCRIPTION:

SPO Slideways Oil range has been specially designed to meet the demanding lubricant requirements of modern machine tool slideways. It is based on highly refined mineral oils and contain additives to enhance its tackiness, anti-wear and stick-slip characteristics. The products provide maximum protection against wear and corrosion with excellent adhesion to the slideways even under the most difficult working conditions.

APPLICATION:

SPO Slideways Oils have been specifically formulated for use as machine tool slideway lubricants. The products within the range can also be used as circulatory oils, hydraulic oils, pneumatic tool lubricants, gear oils, general purpose lubricants and chain oils, depending upon specific manufacturer's requirements.

FEATURES & BENEFITS:

- Excellent frictional properties
- . High adhesion to metal surfaces
- Good filter ability

PERFORMANCE LEVELS: Meets and Exceeds:

- Cincinnati Milacron P-47, P-50, P-53, P63, P-68, P69, P-70, P-74
- Staticinemeter SF/BP
- Siderurgie Francaise FT 173
- DIN 51 524 2

- Exceptional anticorrosion protection and anti-foam properties
- DIN 51 517 3 .
- AGMA Mild EP
- AFNOR NF E 48-603 .
- US Steel 224

TYPICAL PROPERTIES:

PARAMETERS	ASTM	UNIT	SPO Slideways Oil						
ISO VG Grade			32	46	68	100	150	220	320
Kinematic Viscosity @ 104°F /40°C	D-445	cSt	32.2	45.6	67.8	100.2	149.5	219.5	320.5
Viscosity Index	D-2270	-	95	94	93	91	93	92	90
Flash Point (min)	D-92	°C	218	224	234	240	240	250	260
Pour Point	D-97	°C	-27	-27	-24	-21	-21	-15	-12
Density @ 15.6 °C	D-4052	g/cm³	0.880	0.882	0.885	0.890	0.893	0.898	0.900

HEALTH & SAFETY, ENVIRONMENT:

Prolonged and repeated contact with oil may cause skin disorders. Avoid contact. Wash immediately with soap and water. Do not discharge used oil in to drains or the environment. Dispose to an authorized used oil collection point.

HEALTH & SAFETY:

This product is not likely to present any significant health or safety hazards when properly used in the recommended application and good standards of personal hygiene are maintained. Reference is made to the Safety Data Sheet (SDS) which is available on request via your local sales office

PROTECT THE ENVIRONMENT:

Take used oil to an authorized collection point. Comply with local regulation. Do not discharge into drains, soil or water.

STORAGE:

We recommend to store all packages under cover. In case outside storage is unavoidable, drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings. Products should never be stored above 60°C, exposed to hot sun or freezing conditions.

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